

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
6 October 2005 (06.10.2005)

PCT

(10) International Publication Number
WO 2005/092138 A1

(51) International Patent Classification⁷:

A44B 19/42

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(21) International Application Number:

PCT/GB2005/001076

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,

(22) International Filing Date: 22 March 2005 (22.03.2005)

AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ,
TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA,
ZM, ZW.

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

0406623.9 24 March 2004 (24.03.2004) GB

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,
SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,
GQ, GW, ML, MR, NE, SN, TD, TG).

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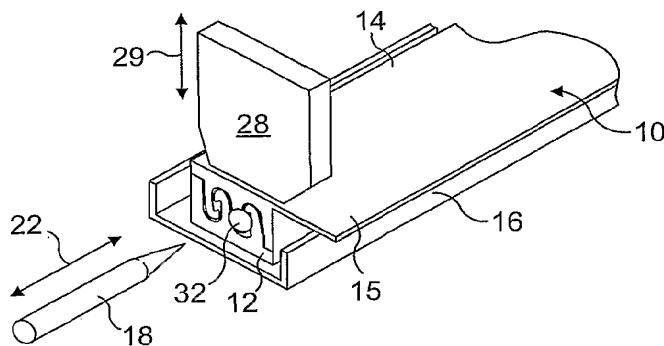
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[GB/GB]; Supreme House, 300 Regents Park Road,
Finchley, London N3 2TL (GB).

Published:

— with international search report

[Continued on next page]

(54) Title: ZIPPER END SEALING



WO 2005/092138 A1

(57) Abstract: A method of sealing together end portions of zipper profile lengths (12, 14) uses a heated pin (18) which is inserted into the end portions of the joined profile lengths to form a cavity (32) which is closed by subsequent application of pressure by a pressure element (28). The method avoids the use of heated crushing devices and ultrasonics.



— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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